

Checklist Flowdrill/Flowtap



Customer Information			
Name1		Date	
Name2		Telephone	
Street		Fax	
City, State, ZIP		Mobil	
Administrator		Contact name	

Application	
<p><u>Type of material ?</u></p> <p>Mild Steel <input type="checkbox"/> Aluminium <input type="checkbox"/> Stainless Steel <input type="checkbox"/> Brass <input type="checkbox"/> Copper <input type="checkbox"/> Other <input type="checkbox"/></p> <p>_____</p>	<p><u>What is the shape of the workpiece ?</u></p> <p>Circular Tube <input type="checkbox"/> Square Tube <input type="checkbox"/> Flat Stock <input type="checkbox"/> Irregular <input type="checkbox"/></p> <p><u>What are the dimensions of the workpiece ?</u></p> <p>H/W: _____ Diameter: _____ Thickness: _____</p>
<p><u>Hole Specifications ?</u></p> <p>With collar <input type="checkbox"/> Without collar <input type="checkbox"/> (flat) for thread forming <input type="checkbox"/> for thread cutting <input type="checkbox"/> for sleeve bearing <input type="checkbox"/></p>	<p><u>Thread Specifications ?</u></p> <p>Metric <input type="checkbox"/> Size: _____ Metric fine <input type="checkbox"/> Size _____ Pipe thread <input type="checkbox"/> Size _____ Others _____ Size _____</p>

Machine Parameters	
<p><u>What machine will be used for the drilling operation ?</u></p> <p>Standard Drilling Machine <input type="checkbox"/> CNC – Center <input type="checkbox"/> None <input type="checkbox"/> Motor Capacity: _____ kW</p>	<p>Max. Rotation Speed: _____ RPM</p> <p>Manual Feed <input type="checkbox"/> Automatic Feed <input type="checkbox"/> Variable Feed (CNC) <input type="checkbox"/> Right/Left motion <input type="checkbox"/> Tapping Head (auto reversing) <input type="checkbox"/></p>

Others	
<p><u>Projected number of holes per day, week or year</u></p> <p>_____</p>	<p><u>Have they used the Flowdrill process in the past?</u> <input type="checkbox"/> Yes <input type="checkbox"/> No</p> <p>How did they hear about Flowdrill?</p> <p>_____</p>